

Non-sparking Embedment Sensors



II 3G CE Ex nA IIC IECEx DEK 11.001



Overview

- Non-sparking embedment sensors for monitoring the temperature of thrust bearings
- Four case styles offer a variety of installation options
- Certified for use in Zone 2, Group IIC hazardous areas, defined by IEC 60079-0 and IEC 60079-15

Specifications

Temperature range: -50 to 200°C (-58 to 392°F), reducing to 125°C (257°F) when elastomer filled cable is ordered.

Case: Tin plated copper alloy.

Babbitt tip: Factory applied babbitt tip, available on case style A, B, and short style B, reduces the danger of overheating the sensor when installed in babbitt layer.

Leads:

RTD: stranded copper with PTFE insulation.

Stainless steel braid, FEP over PTFE and FEP over stainless steel braid with elastomer fill are optional.

Thermocouple: stranded, PTFE insulated, twisted pairs.

Stainless steel braid, FEP over PTFE and FEP over stainless steel braid with elastomer fill are optional.

Leadwire size (AWG):

RTD					
Case style	Number of leads				
	2	3	4	6	8
A	24	24	24	24	
B	24	24	28	28	28
C	24	26	30	30	
Short B	24	24	28	28	
Thermocouple					
All cases	24		24		

Time constant: 3.0 seconds (case style A), typical in moving water.

Insulation resistance: 10 megohms minimum at 100 VDC, leads to case.

Specification and order options:

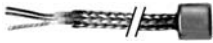



RTD non-sparking embedment sensors





S207596PD	Model number from next page
3	Number of leads per sensing element (2, 3 or 4): CA or PD elements not available with 2 leads 4 leads available on all single elements and dual S207596 + S207598 only
E	Covering over leadwires: T = PTFE insulated leads only S = Stainless steel overbraid with PTFE insulated leads F = FEP over PTFE insulated leads E = FEP over stainless steel braid, with elastomer fill and PTFE insulated leads (max. fill length 240")
72	Lead length in inches
(Stop here for case style C; no installation variable)	
AC1	Optional Installation/Accessory option B0 = No babbitt metal or accessories B1 = Babbitt metal applied AC1 = Supplied with AC171 spring and AC172 series ring (case style B only) AC2 = Supplied with AC171 spring and AC1038 ring (case style B only) AC3 = Supplied with AC171 spring and AC915-1 ring (case style B only)
S207596PD3E72AC1 = Sample part number	

Thermocouple non-sparking embedment sensors

TC207600K	Model number from next page
U	Junction grounding: G = Grounded U = Ungrounded
72	Lead length in inches
S	Covering over leadwires: T = PTFE insulated leads only S = Stainless steel overbraid with PTFE insulated leads F = FEP over PTFE insulated leads E = FEP over stainless steel braid, with elastomer fill and PTFE insulated leads (max fill length 240")
(Stop here for case style C; no installation variable)	
B0	Optional Installation/Accessory option B0 = No babbitt metal or accessories B1 = Babbitt metal applied AC1 = Supplied with AC171 spring and AC172 series ring (case style B only) AC2 = Supplied with AC171 spring and AC1038 ring (case style B only) AC3 = Supplied with AC171 spring and AC915-1 ring (case style B only)
TC207600KU72SB0 = Sample part number	

Specifications subject to change

RTD Element	TCR $\Omega/\Omega/^{\circ}\text{C}$	Case style A Case L: 0.250" (6.4 mm) Case \varnothing : 0.275" (7.0 mm)		Case style B Case L: 0.250" (6.4 mm) Case \varnothing : 0.188" (4.8 mm) Flange \varnothing : 0.250" (6.4 mm)		Case style C Case L: 0.300" (7.6 mm) Case \varnothing : 0.125" (3.2 mm)		Short case style B Case L: .188" (4.8 mm) Case \varnothing : .188" (4.8 mm) Flange \varnothing : 0.250" (6.4 mm)	
						Single	Dual	Single	Dual
Platinum, 100 Ω \pm 0.36% at 0°C	.00392	S207595PA	S207595PAPA	S207596PA	S207596PAPA	S207597PA	S207597PAPA	S207598PA	S207598PAPA
Platinum, 100 Ω \pm 0.12% at 0°C (Meets EN60751, Class B)	.00385	S207595PD	S207595PDPD	S207596PD	S207596PDPD	S207597PD	S207597PDPD	S207598PD	S207598PDPD
Platinum, 100 Ω \pm 0.06 % at 0°C (Meets EN60751, Class A)	.00385	S207595PM	S207595PMPM	S207596PM	S207596PMPM	S207597PM	S207597PMPM	S207598PM	S207598PMPM
Platinum, 100 Ω \pm 0.36% at 0°C	.00385	S207595PE	S207595PEPE	S207596PE	S207596PEPE	S207597PE	S207597PEPE	S207598PE	S207598PEPE
Platinum, 1000 Ω \pm 0.12% at 0°C	.00385	S207595PF	S207595PFPF	S207596PF	S207596PFPF	S207597PF	S207597PFPF	S207598PF	S207598PFPF
Copper, 10 Ω \pm 0.2% at 25°C	.00427	S207595CA	S207595CACA	S207596CA		S207597CA		S207598CA	
Nickel, 120 Ω \pm 0.5% at 0°C	.00672	S207595NA	S207595NANA	S207596NA	S207596NANA	S207597NA		S207598NA	S207598NANA

Thermocouple Junction Type	Case style A Case L: 0.250" (6.4 mm) Case \varnothing : 0.275" (7.0 mm)		Case style B Case L: 0.250" (6.4 mm) Case \varnothing : 0.188" (4.8 mm) Flange \varnothing : 0.250" (6.4 mm)		Case style C Case L: 0.300" (7.6 mm) Case \varnothing : 0.125" (3.2 mm)		Short case style B Case L: .188" (4.8 mm) Case \varnothing : .188" (4.8 mm) Flange \varnothing : 0.250" (6.4 mm)	
					Single	Dual	Single	Dual
E = Chromel-Constantan	TC207600E	TC207600EE	TC207601E	TC207601EE	TC207602E	TC207602EE	TC207603E	TC207603EE
J = Iron-Constantan	TC207600J	TC207600JJ	TC207601J	TC207601JJ	TC207602J	TC207602JJ	TC207603J	TC207603JJ
K = Chromel-Alumel	TC207600K	TC207600KK	TC207601K	TC207601KK	TC207602K	TC207602KK	TC207603K	TC207603KK
T = Copper-Constantan	TC207600T	TC207600TT	TC207601T	TC207601TT	TC207602T	TC207602TT	TC207603T	TC207603TT

STOP OIL SEEPAGE!

Feedthroughs provide an oil tight seal where a cable exits a machine housing. The stainless steel tube is epoxy filled and each wire is sealed to the individual conductor. This prevents wicking of oil inside the wires as well as leakage around the wire insulation. Pressure rating to 25 psi (1.7 bar.) See page 4-11 for details.

Leadwire and cable seal models FG1015, FG3015 and FG4015 seal RTD or thermocouple leadwires where they exit oil-filled bearing housings of rotating equipment. Both versions include a grommet that provides the seal and allows adjustment of the wire or cable position. See page 4-12 for details.

Elastomer rubber-filled cable has elastomer fill between the wires, stainless steel braid, and outer jacket. This fill can extend along the entire length of the cable, or a specified portion. The outside of the cable can be sealed with an FG1015, FG3015 and FG4015 fitting. See Leadwire Covering Options on Miniature Sensors on pages 7-2 to 7-10.



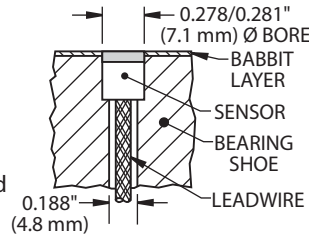
Minco Application Aid #27 provides more information on the problems of oil seepage and various solutions. Download AA#27 at www.minco.com

Specifications subject to change

Installation and Accessories

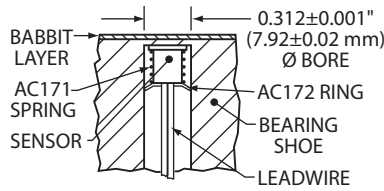
Case style A

Install case style A sensor just below the babbitt layer, then puddle the babbitt metal over the sensor tip and smooth. Read [Engineering Instruction #164](#) and [Engineering Instruction #167](#) for complete details.



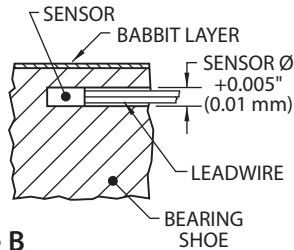
Case style B

The “top hat” flange shape allows spring loading with the AC171 spring and AC172 or AC915 retaining ring (order separately). Choose the economical AC172 style for lowest cost. The AC915 style allows removal and reinstallation. Slide the spring and ring over the leads, insert the sensor tip into a milled hole, and push down on the retaining ring to compress the spring and secure the sensor. Read [Engineering Instruction #180](#) and [Engineering Instruction #181](#).



Case styles C and D

Pot with epoxy inside small bearing shoes. Locate near the babbitt face for best readings. Read [Engineering Instruction #184](#).



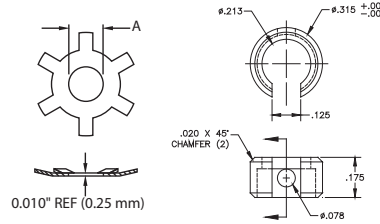
AC171 spring for case style B

Stainless steel. Outside diameter 0.240" (6.1 mm). Compressed length 0.22" (5.6 mm). To be used in conjunction with AC172 or AC915 for spring loading case style B

Feedthroughs

Feedthroughs provide an oil tight seal where a cable exits a machine housing. The stainless steel tube is epoxy filled and each wire is sealed to the individual conductor. This prevents wicking of oil inside the wires as well as leakage around the wire insulation. Pressure rating to 25 psi (1.7 bar). See page 4-12 for more information.

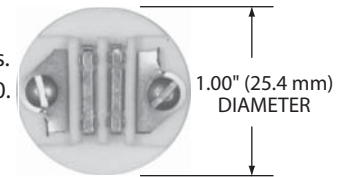
AC172 and AC915 retaining ring for case style B



Model	"A" diameter	Hole I.D.
AC172	sized to fit leadwires	0.312" (7.92 mm)
AC172-3	0.175" (4.45 mm)	0.375" (9.53 mm)
AC915-1	0.213" (5.4 mm)	0.312" (7.92 mm)

AC190 terminal block

Two tin-plated brass terminals. PTFE body. Meets MIL-T-17600. For instructions, read [Installation Instruction #107](#).



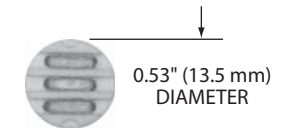
AC191 terminal block

Two tin-plated brass terminals. PTFE body. Meets MIL-T-17600. Read [Installation Instruction #121](#) for instructions.



AC192 terminal block

Three tin-plated brass terminals. Glass-filled PTFE body.



AC195 terminal block

Same as AC192 except polyamide-imide body for radiation resistance to 10⁹ rads.

AC197 terminal block

Three tin-plated brass terminals. Glass-filled PTFE body.



AC196 terminal block

Same as AC197 except polyamide-imide body for radiation resistance to 10⁹ rads.

Specifications subject to change